



GLASS ART DECALS

Slumpy's glass art decals are excellent for easily adding color and whimsy to your fused or slumped glass. Large 14" x 20" decals allow you to cover your glass art with one continuous design or cut the decal to the size of a smaller section. Use decals on assorted colors of glass for varying affects.

Below are instructions on using Slumpy's decals. Follow instructions carefully for best results.

Slumpy's Decal Instructions:

1 — Prepare your Glass

Slumpy's Decals fire to 1025-1115 °F / 550-600 °C. Be sure to fuse or slump your glass *before* applying decals. Colored material will burn off at higher temperatures. Firing decals below slumping temperature allows you to know exactly where the decal will appear on your piece.

2 — Prepare your Workspace

To properly apply decals you will need:

- a container larger than the decal section you plan to use, filled with 1/2" - 1" water.
- scissors
- squeegee or straight-edged board, to remove air and excess water from between decal and glass.

3 — Applying the Decals

Before you start, cut the decal design to the size of your glass or section, and be sure your glass is clean. Next, place your decal material into the water, paper side up. Allow the decal to soak 30 seconds to 1 minute, then carefully lift the decal from the water. The decal should start to slip from the backing paper. If it does not, place decal back in the water for additional time. When ready, place your decal on the glass and carefully remove the backing paper as you lay the decal design onto the surface. Work quickly, and carefully adjust the placement of the decal on the glass as needed.

All air bubbles and excess water must be removed from between the decal and glass. Using a squeegee or straight-edged board, start in the center of the decal and squeegee outward in all directions until all water has been forced out. It is very important this step is followed thoroughly! If air or water remains trapped, your fired decal will not apply properly and may leave holes and/or a rough texture.

*TIP: When you think you've removed *all* the air and water, squeegee again just to be sure!

4 — Firing the Decals

Be sure to place your glass on fiber paper or a coated kiln shelf. Fire the decal to 1025-1115 °F / 550-600 °C and soak for 15-30 minutes. Anneal and cool.